

ASPHALT DRUM MIX

India's Leading **Make in India** manufacturer of superb quality Asphalt Drum Mix established in Chennai.

INDIA'S CONSTRUCTION MACHINERY MANUFACTURER

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DRYER



By the innovative flight design, the aggregates curtain is formed immediately after the feeding section, and keeps smoothly moving forward upto the burner chamber, then, flows towards the discharge chute no longer forming aggregates curtain, Dryer support rollers are fixed on the frame with a cerrtain pin, so,the dryer position shall noot be changed, and factory pre-alignment is widely applied for easy adjustment

BURNER

Industral type with high pressure (1.5 proportional) All kinds of fluids(fuel-oil, 6 no fuel-oil, diesel) natural gas and LPg can be used.

Air/fuel ratio, fflame length, suction, etc. are controlled by automation from control cabin.

Complete combsution provides low NO2, Co emission, high emission and low fuel consuption

Igniting is done by LPG, if fuel oil is used as a fuel, igniting is started with diesel and also finished with diesel oil Safe operation

Rail system provides easy maintenance and repair.





COLD AGGREGATE SILOS & CONVEYOR BELTS

- \cdot It can be used 3-15 $m^3\, of$ capacity as 3/4/5/6 or more optionally
- Frequency-controlled sensitive dosing
- Trouble-free flow
- Vibrator for easy flow of fine material
- Process can be controlled and followed from control cabin simultaneously
- Grid used to prevent passing of coarse material

BITUMEN AND FUEL TANKS

- Protection of heat for a long time, perfect isolation
- Thermal-oil coil system
- It can be connected each other by 3 way valves
- Pocketed bitumen pump
- Jocketed piping
- Bitumen feeding systm with pneumaitc 3 way valve
- Heat control via by thermostatic valves
- Level indicators



Plant Model	DM-45	DM-50	DM-60	DM-65
Plant capacity at 3% Moisture Content	60 t/h	90 t/h	120 t/h	150 t/h
Operations		Continuous		
Units				
Cold feed bins (No of Bins)	4	4	4	4
Charging Conveyor (Capacity)	80 t/h	110 t/h	140 t/h	180 t/h
Oversize Removal Screen		Wiremesh/Motor		
Drum				
Thermo drum (Dryer L x D)	6.0 x 1.2 mtrs	6.7 x 1.5 mtrs	7.3 x 1.8 mtrs	7.9 x 1.8 mtrs
Drive Type		Chain Drive/4W Friction Drive		
Gear Box		Heavy Duty Worm Gear		
Burner Type		High Pressure, Fully Automatic, Modulating		
Fuel		Diesel / Furnace Oil		
Capacity	3 MW/hr	4 MW/hr	6.5 MW/hr	9 MW/hr
Burner Capacity	60 lpm	80 lpm	120 lpm	150 lpm
Drive Type		AC variable speed drive		
Gob Hopper Capacity	1 Ton	1 Ton	1.5 Ton	1.5 Ton
Load out Conveyor Belt	80 t/h	110 t/h	140 t/h	180 t/h
Exhauster	10500 cfm/15kw	14500 cfm/18.5kw	16500 cfm/30kw	16500 cfm/30kw
Pollution Control Unit				
Primary Type		Centrifugal Double cyclone		
Secondary type		Wet scrubber		
Secondary type - Optional		Reverse Jet Bag House Filter		
Control Panel				
Control Panel		Fully Computerized with manual override		
Accessories				
Filler silo (Capacity range)		3/7/11/18		
Bitumen tanks (Capacity range)		15 / 25 / 30 / 50 m ³		
Heating system		Direct heating / thermic oil heating		
Thermic oil heater (Hot oil heater capacity)		300000 / 500000 kcal/hr		
Hot mix storage silo (Capacity range)		12-200 m ³		
Plant capacity rated at		3% moisture content in cold aggregates Aggregate density of 1.6 tons / m3 Mean sea level Ambient temperature of 30 °C Hot mix termperature of 150 °C		

FILLER SILO

Design of optionalcapacities

• Double silo sstem for recovered filler and foreign filler material flows fitted seperately to the weighing unit

Rotary valve is designed for easyflow

• Close circuit working system (Unused filter is flow to filler silo via by overflow pipe. If the filler is not enough, system works automatically and supply additional filler to mixer)





THERMAL OIL HEATER

- 500,000 -1,500,00 kcal/h capacities
- It can be used seperately from control cabin
- It can be run or run out automatic min-max temperature control time
- High-low pressure control
- Level gauge for thermal, voiced and lightened warning system
- Thermal circulation pump
- Front hinged cover for easy maintenance
- High efficiency

CONTROL PANEL

Fully computerised conntrol cabin (AC optional) with onboard electrical power control console, distribution switch board, fully automatic process & sequence controls are a standard on all DM series plants.

A user friendly software gives you total reliablity and ensures top notch performance.

- Fail proof power interrlocks and auto process controls
- Online fault detection
- Online printing facility

• Provisions to print, store and edit production details, mix proportion, etc.

• Display of all process control parameters Auto / Manual operation



The control is equipped with function keys and numeric keys and does not require special skills for operationDisplay of all process control parameters

POWEROL

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